	<h2 style="text-align: center;">Work Instruction</h2> <p style="text-align: center;">Glare shield installation on VLED unit</p>	<p>OM1010 Rev.A 18th, March, 2020</p>
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Purpose of this Manual

This manual of procedure has been produced to provide general information on the mechanical assembly of glare shields on Aero VLED Street light

List of Raw Materials

No.	Item ID	Description	Quantity
1	L0445	VLED Glare Shield Front Side Grey 150mm	1
2	L0435	VLED Glare Shield House Side Grey 30mm	1
3	L0436	VLED Glare Shield House Side Grey 55mm	1
4	L0437	VLED Glare Shield House Side Grey 110mm	1
5	L0368	VLED Glare Shield House Side Grey 150mm	1

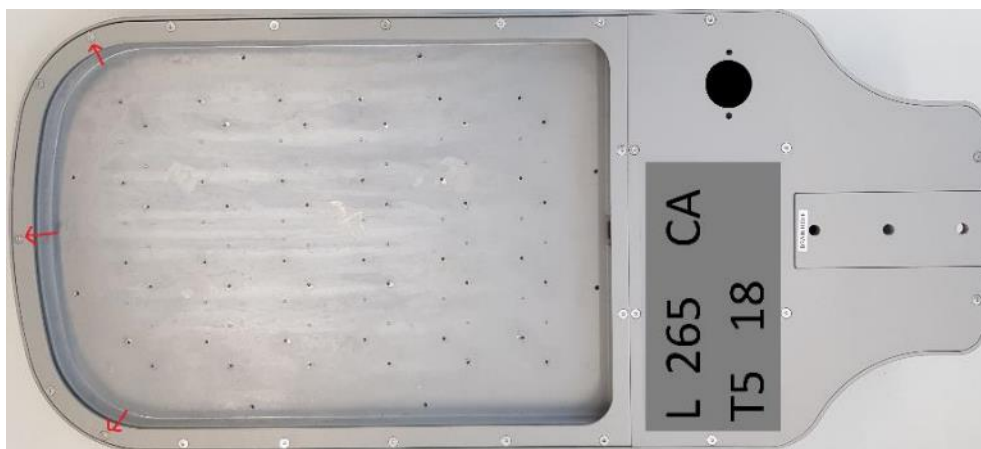
Section A -Glare Shield Installation: Front Side

Required tools and Materials

- a) 1 X 2.5mm Hex Driver
- b) 1x M4 Screw Driver
- c) 3 x M4 x 10mm 316 STAINLESS ST Screws
- d) 3 x M4 316 ST ST SPRING Washer
- e) 3x M4 316 ST ST FLAT Washer
- f) 1X VLED Glare Shield Front Side Grey 150mm
- g) 1X VLED unit

Procedure

1. Remove the three Hex socket M4 screws near the front of the VLED unit as indicated below.



2. Place the front side glare shield so that the its holes align with the holes left by three Hex socket M4 screws.


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3. On each hole, fasten M4 x 10mm 316 STAINLESS ST screw with M4 316 ST ST SPRING Washer and M4 316 ST ST FLAT Washer as shown below.



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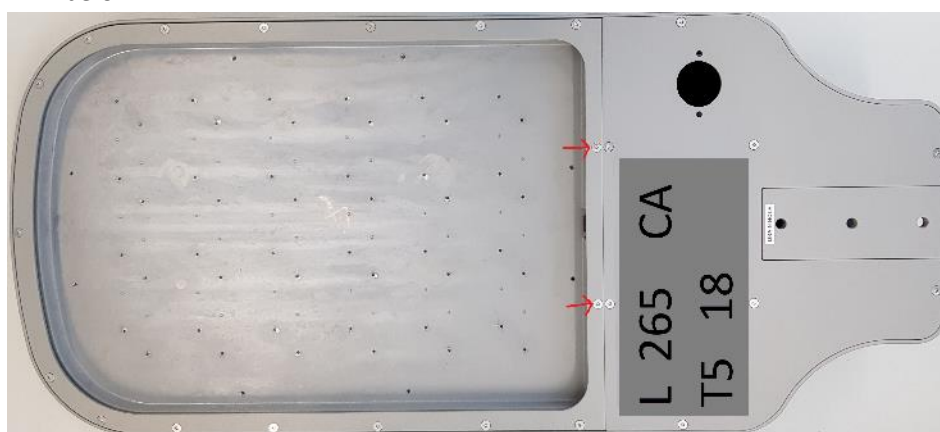
Section B -Glare Shield Installation: House Side

Required tools and Materials

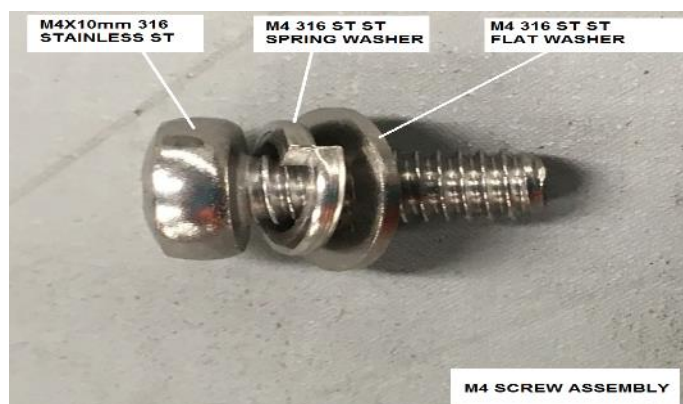
- a) 1 X 2.5mm Hex Driver
- b) 1x M4 Screw Driver
- c) 2 x M4 x 10mm 316 STAINLESS ST Screws
- d) 2 x M4 316 ST ST SPRING Washer
- e) 2 x M4 316 ST ST FLAT Washer
- f) 1X VLED Glare Shield House Side
- g) 1X VLED unit

Procedure

1. Remove the two Hex socket M4 screws near the house side of the VLED unit as indicated below.



2. Place the house side glare shield so that its holes align with the holes left by two Hex socket M4 screws.
3. On each hole, fasten M4 x 10mm 316 STAINLESS ST screw with M4 316 ST ST SPRING Washer and M4 316 ST ST FLAT Washer as shown below.



Work Instruction

Glare shield installation on VLED unit

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BACK



FRONT



BACK



FRONT



BACK



FRONT



BACK



FRONT

